



WEBINAR

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Understanding the evolving customer demands of residential solar PV



George Phani
Business Development Manager
Yingli Solar

George.Phani@Yingli.com.au

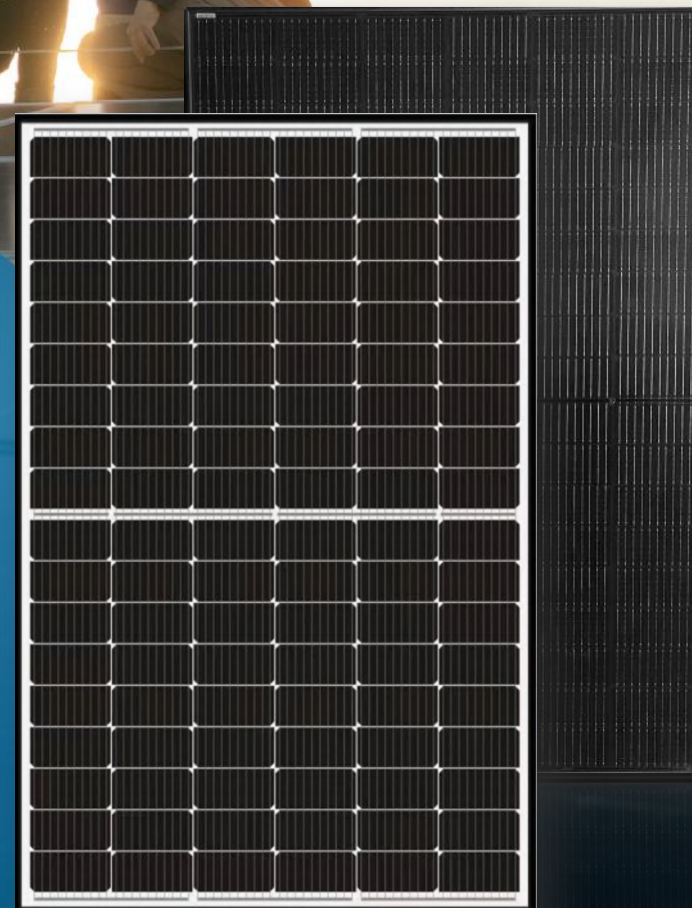


Ron Williams
National Account Manager
Yingli Solar

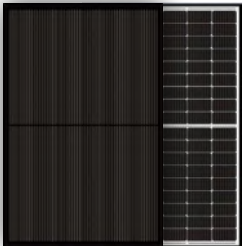
Ron.Williams@Yingli.com.au



Moderated by
Sean Rai-Roche
Section Editor
Solar Media



- ❑ We are one of the oldest, most experienced PV manufacturers - manufacturing since 1998 with over 35GW+ solar panels supplied internationally.
- ❑ BloombergNEF, Tier 1 panel manufacturer.
- ❑ Australian regional office was established in 2012, a 100% owned subsidiary of Yingli Solar, serving the Australian/Pacific region with a full local team including management, sales, logistics, engineering and customer service.
- ❑ 25-year product warranty on 108 Cell module and up to 30 years performance warranty on double glass bifacial solar panels.
- ❑ Module BOM and manufacturing facilities qualified independently by PVEL.
- ❑ Yingli Modules are compliant with international and Australian standards and approved by the Clean Energy Council (CEC) of Australia.
- ❑ Yingli is a pioneering participant in the Solar Panel Validation (SPV) Initiative. SPV aims to protect the integrity of the industry and offers an easy way to check and confirm that solar panels are genuine, backed by manufacturer warranties locally and meet Australian standards for quality and performance.
- ❑ Among the highest number of patents in the solar industry.
- ❑ Recognised by independent third party quality testing institutions such as TUV, DNV, PVEL and RETC.



Yingli History





The first solar company to sponsor the FIFA World Cup in 2010, bringing solar to the world stage



When on site, the Installer scans the serial numbers and sends the data via the app.
Solar Panel Validation (SPV)



108 Cell
415W

1722 x 1134mm

25-year product
warranty

25-year linear
performance
warranty

550W+

Bifacial
30-year linear
performance
warranty
standard

660W+

Bifacial
30-year linear
performance
warranty
standard

Residential--->

Commercial

Utility

PV MODULE INDEX REPORT 2022 AWARDEES

OVERALL HIGH ACHIEVEMENT IN MANUFACTURING



HIGH ACHIEVEMENT IN QUALITY

Thresher Test

HIGH ACHIEVEMENT IN RELIABILITY

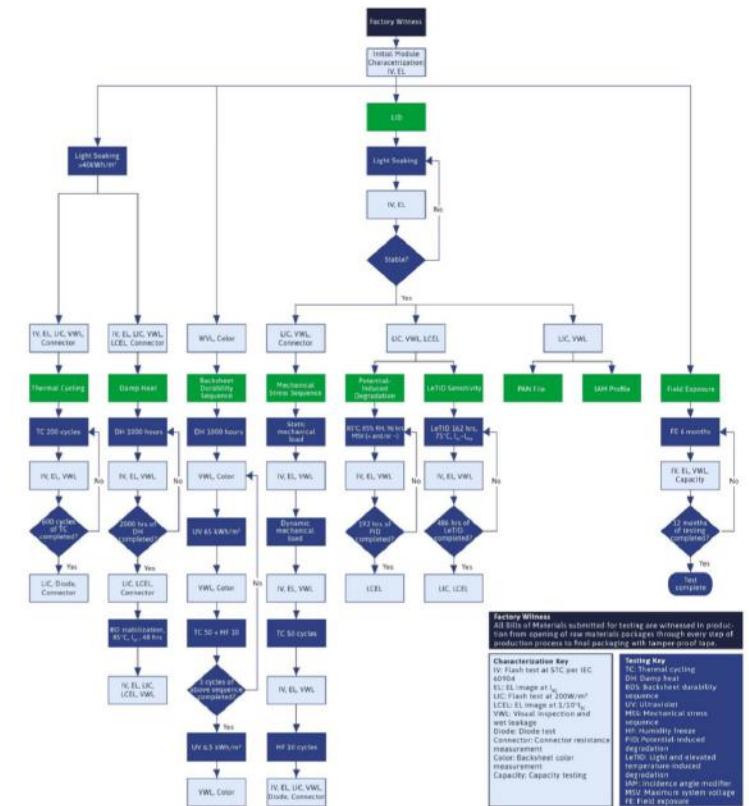
Damp Heat ---- Dynamic Mechanical Load ---- Thermal Cycling

HIGH ACHIEVEMENT IN PERFORMANCE

Module Efficiency ---- LeTID Resistance ---- PTC to STC Ratio



Product Qualification Program



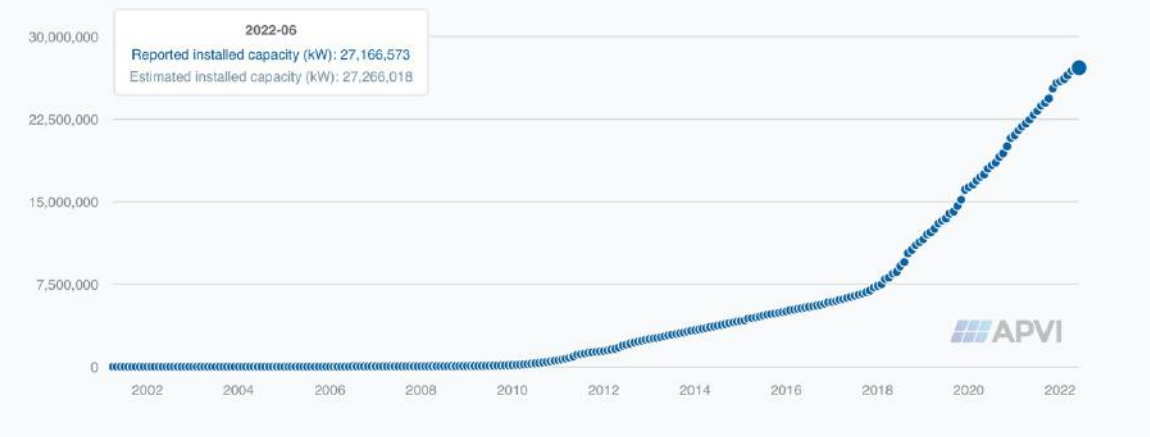
Third party inspections, auditing of raw materials and manufacturing equipment specifications.

Residential vs. C&I/Utility (Australian Solar Market)



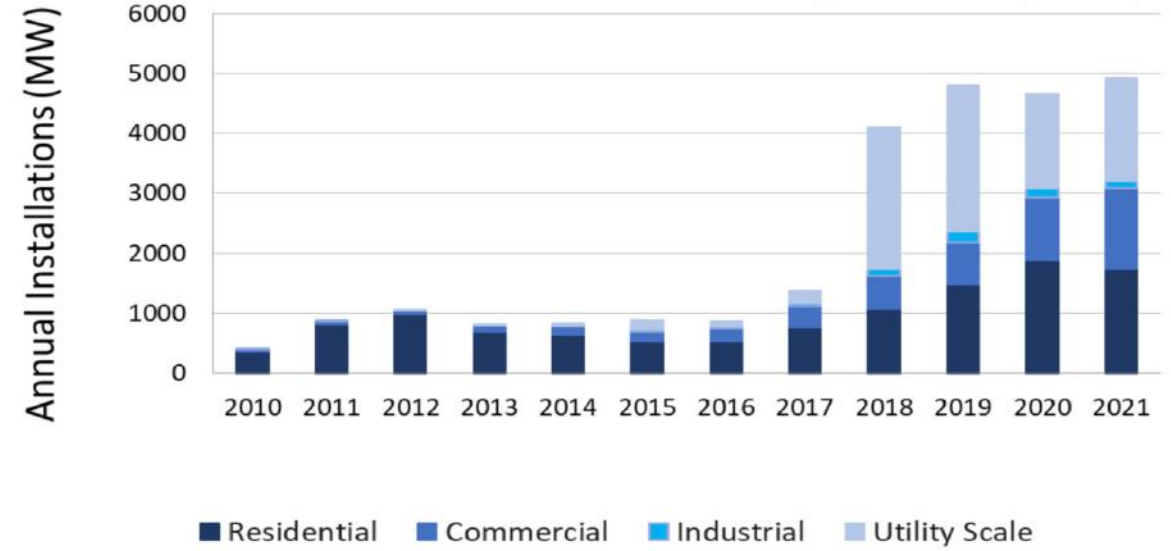
As of 30 June 2022, there are over 3.19 million PV installations in Australia, with a combined capacity of over 27.2 gigawatts.

Australian PV installations since April 2001: total capacity (kW)



APVI web site

Annual PV Installations by Sector (MW)

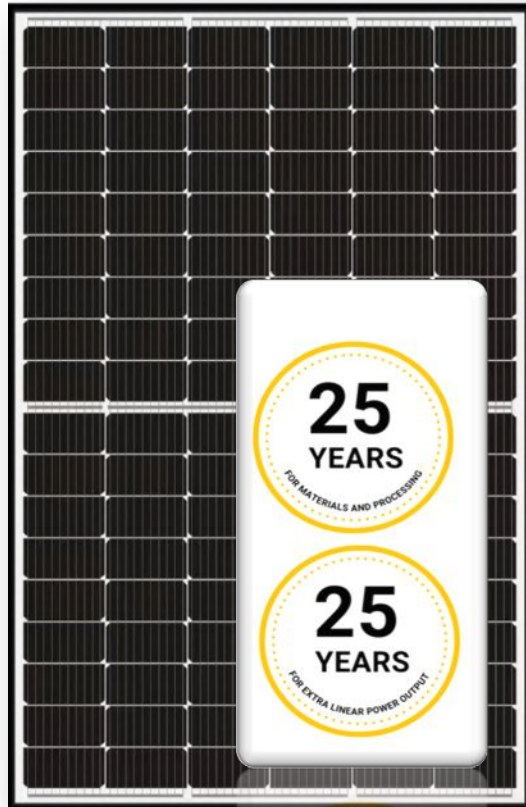


ViA-Report-2022-AUS

Target is for 82% of electricity to come from renewables by 2030.

New legislation will accelerate renewables uptake

415W 108 Cell - Optimised Solution For The Residential Market



- ✓ 25-year product + 25-year performance warranty.
* Residential and commercial installations.
- ✓ Tier 1 Bloomberg qualified manufacturer. Manufacturing PV since 1998.
- ✓ RETC High achiever award for product quality, performance and reliability.
- ✓ Maximise Small-Scale Certificate value in Australia (federal incentive program).
E.g., 16 x 415W = 6.6kW DC.
- ✓ Compact size and weight for easy installation and excellent rooftop packing density.
Reduced logistics and warehousing costs *1722 x 1134mm, 21.5kg.
- ✓ Proven performance using durable and state of the art materials.
- ✓ Multi-bus bars reinforces the cell and reduces resistance at full irradiance.
- ✓ Gallium doped for excellent high temperature performance and stability.

Efficient, Reliable, Aesthetically Pleasing PV



High module conversion efficiency, supported by high quality materials and technology innovation.

Higher packing density to reduce logistics, warehousing and labour costs (or more Watts for the available roof space).

Reliable modules with long product warranty.

Aesthetically pleasing module, sleek appearance and design.

Flexible design, easy installation and maintenance.



Photo by Buzz Energy

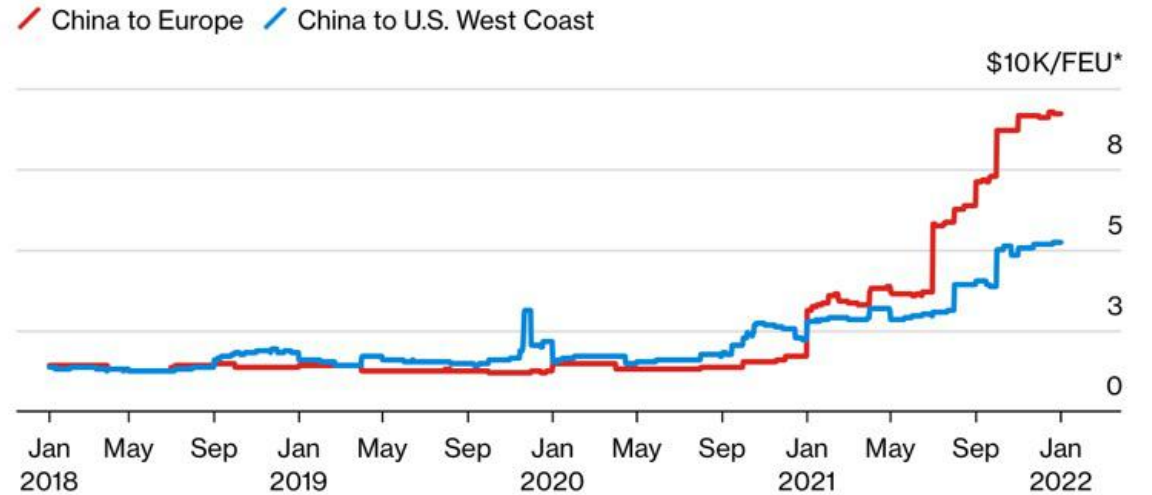
Logistics costs have been climbing as a result of global uncertainty

Increased power /pallet /container.

Reduced global and local logistics costs (handling and warehousing).

Reduced installer handling and delivery costs.

YINGLI Module	270W	370W	415W
Number panels per pallet	30	30	36
Watts per pallet	8100	11100	14940
Pallets in shipping container	28	26	26
kW per shipping container	227	289	388

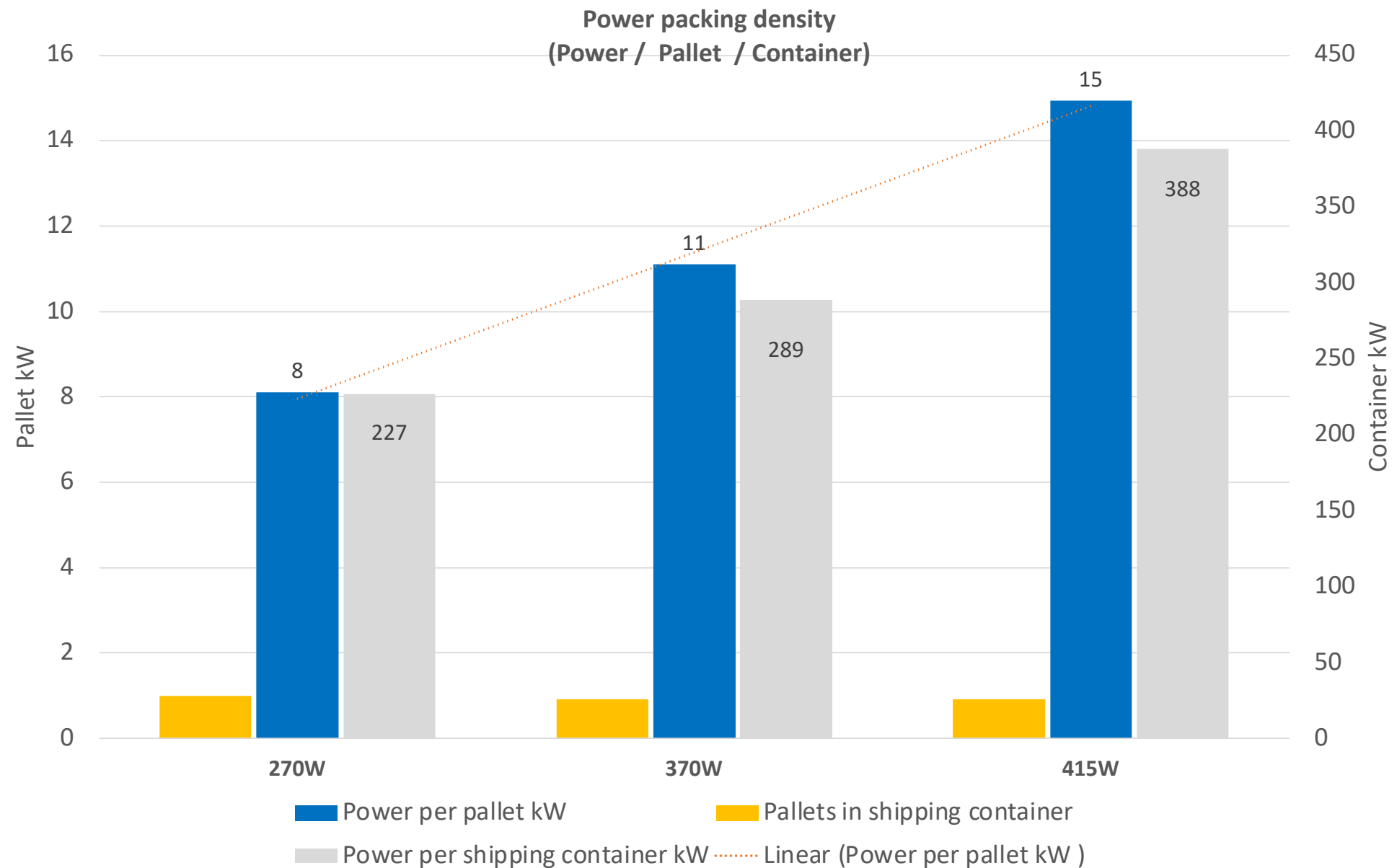


Source: www.Xeneta.com

*FEU = 40-foot equivalent unit, a standard size of shipping container



Packing Density : More Watts Per Pallet / Container / Truck / Available Roof Space



Market : Over 3 million Australian households installed solar systems.*

Average domestic solar system size has increased to 8.5 kW.

Specific system size is better suited to the Federal government Small Scale Certificates (STC) incentive program.

Onset of EV and the digital economy will increase demand for rooftop solar.

Work from home increases demand for domestic energy.

High electricity costs and low Feed in Tariff (FIT@~6c)**encouraging uptake of home storage systems.

(35K household batteries installed during 2021. A 30% increase over 2020 figures)

*CEC, 2022 report

**<https://www.ipart.nsw.gov.au/all-day-solar-feed-tariffs>

Yingli 415W 108 Cell Solution:

Preferred model for the residential STC program.

(16 panels = 6.6kW coupled to a 5kW inverter)

415W fits more efficiently within a limited roof space yet generates more power throughout the day.

Fewer modules require less labour and reduced BOS cost.
(local labour shortages)

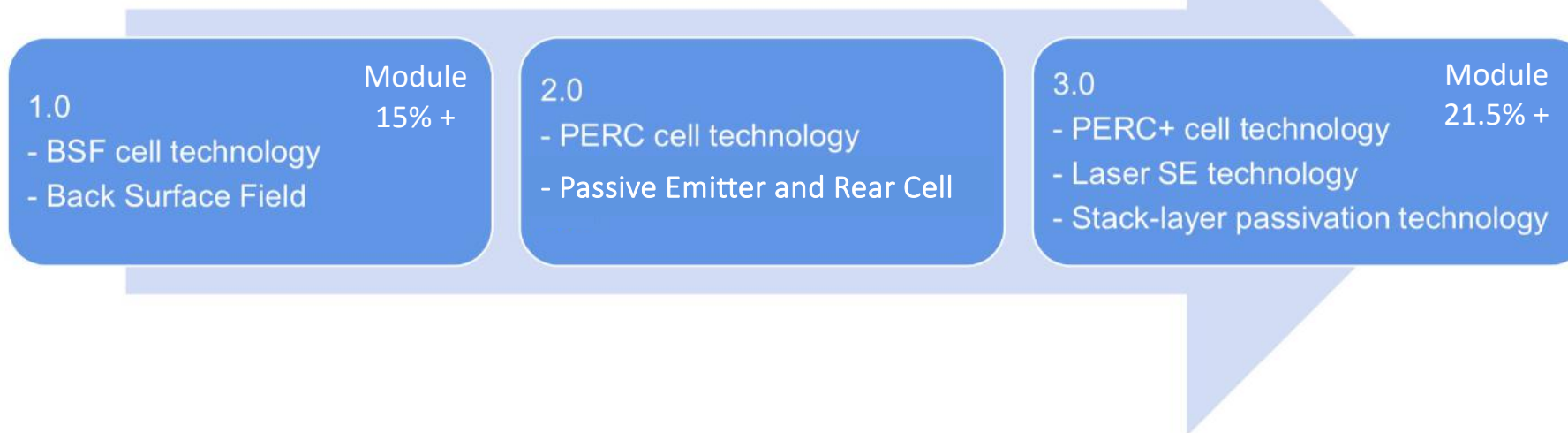
Additional energy required to charge batteries (home and EV).

Fit more Watts into the available roof space.

More kW(h) during morning, afternoons and under cloud cover.



P-type Mono-Si cell technology continues to evolve



Traditionally, in the transition from bare wafer to functioning PV cell, the first stage in the process is to dope the wafer with Boron. This is an important process that allows the photovoltaic effect. Unfortunately, using Boron for this allows the performance/efficiency to slowly degrade over time, in the form of Light Induced Degradation (LID) and Light and elevated Temperature Induced Degradation (LeTID) *.

Using Gallium for this process vastly reduces this performance degradation and allows modules with cells of this type to perform at closer to their maximum designed output for longer.

P-type Mono-Si is currently the most cost-effective technology. This means that P type Mono-Si PERC modules should continue to be supported well into 2023.

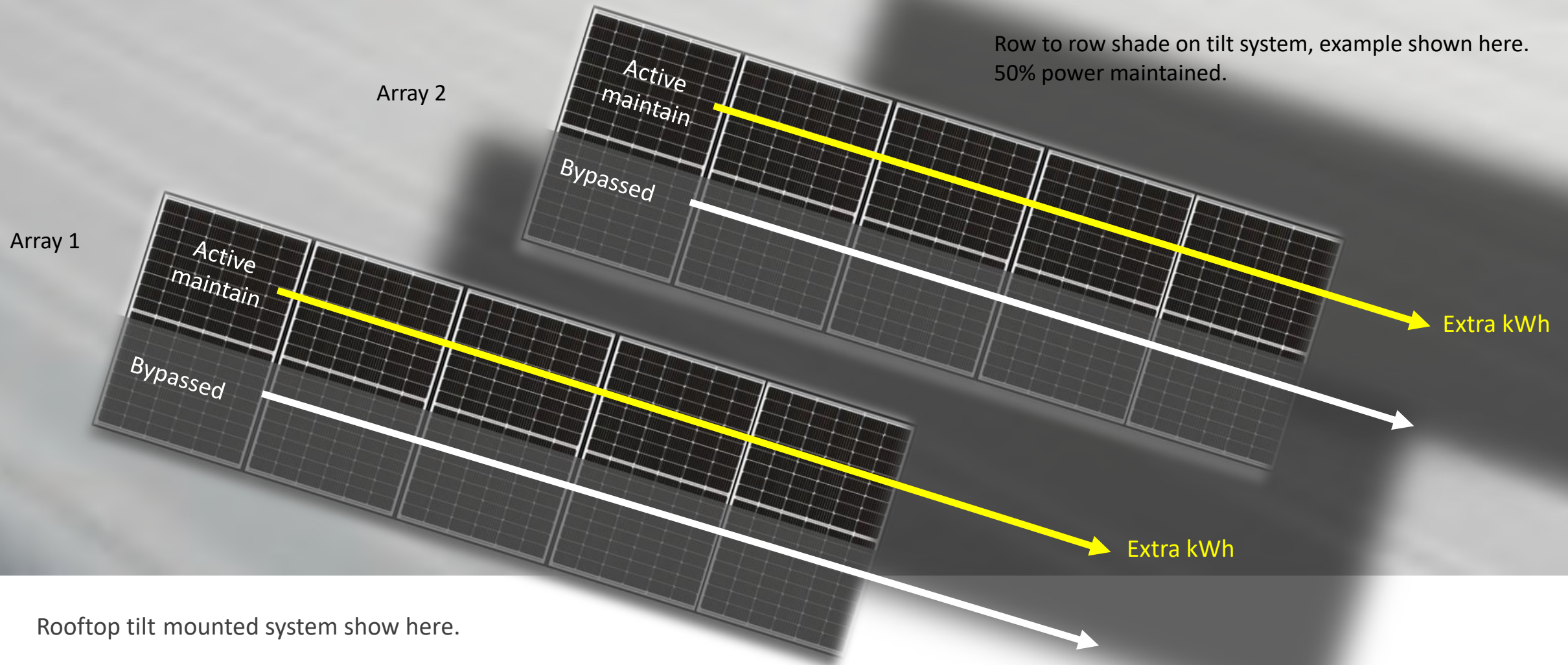
*Ref. Fraunhofer ISE

Shade Tolerance Of A 108 Cell Module



Improved cell string layout and split Junction-box increases power.

Lower cell resistive losses at peak irradiance and improved cell connectivity and strength.



3.0 PRO 108 Cell Module Designed Specifically For Rooftop Distributed Power Plants



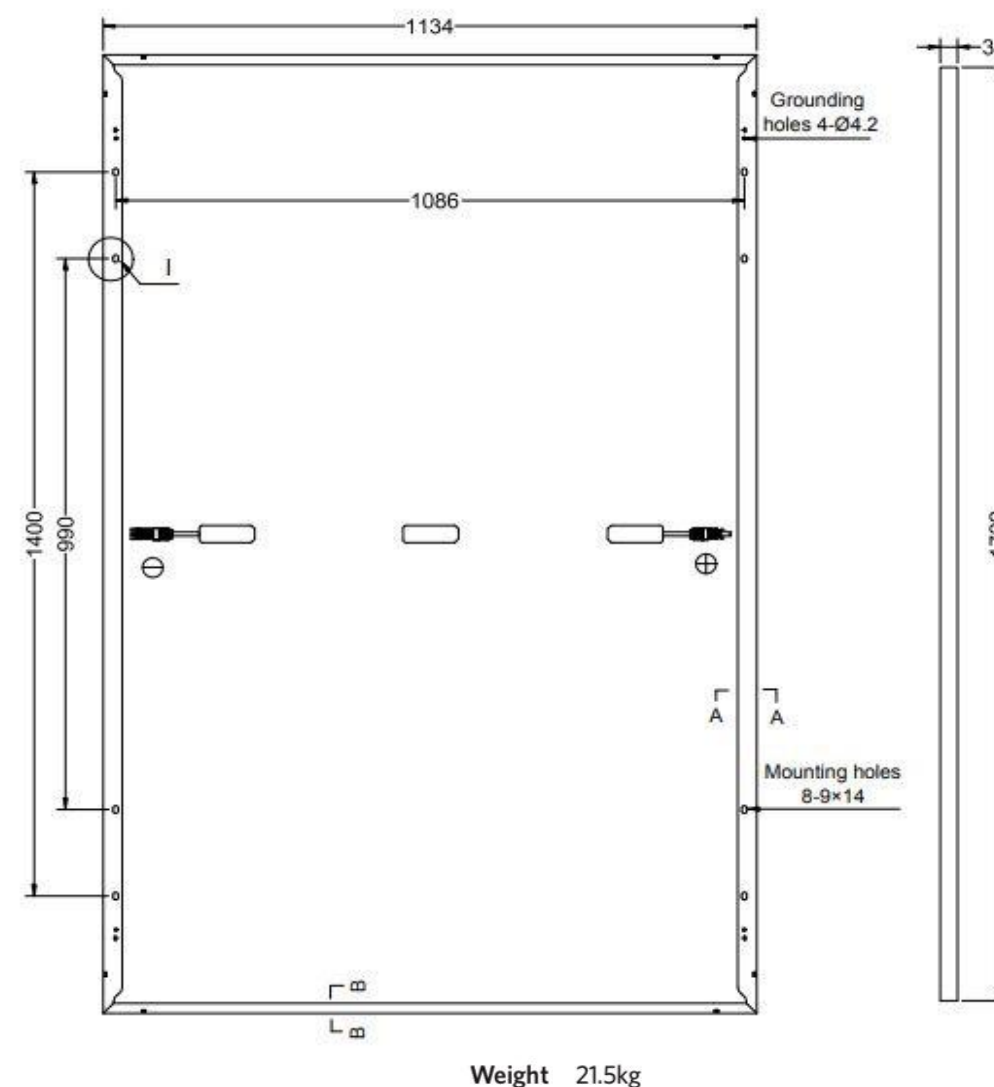
3.0 PRO modules use high efficiency p-type monocrystalline PERC cell technology. Designed with high quality encapsulation materials and toughened glass/back sheet structure.

3.0 PRO offers high performance and reliability making it suitable for the harshest environments.

Power output	P_{max}	W	415
Power output tolerances	ΔP_{max}	W	0 / +5
Module efficiency	η_m	%	21.3
Voltage at P_{max}	V_{mpp}	V	31.10
Current at P_{max}	I_{mpp}	A	13.35
Open-circuit voltage	V_{oc}	V	37.39
Short-circuit current	I_{sc}	A	14.02



STC: 1000W/m² irradiance, 25°C cell temperature, AM1.5g spectrum according to EN 60904-3.
Average relative efficiency reduction of 3.3% at 200W/m² according to EN 60904-1.



415W 3.0 PRO 108Cell all black module is designed for rooftop distributed power plants.

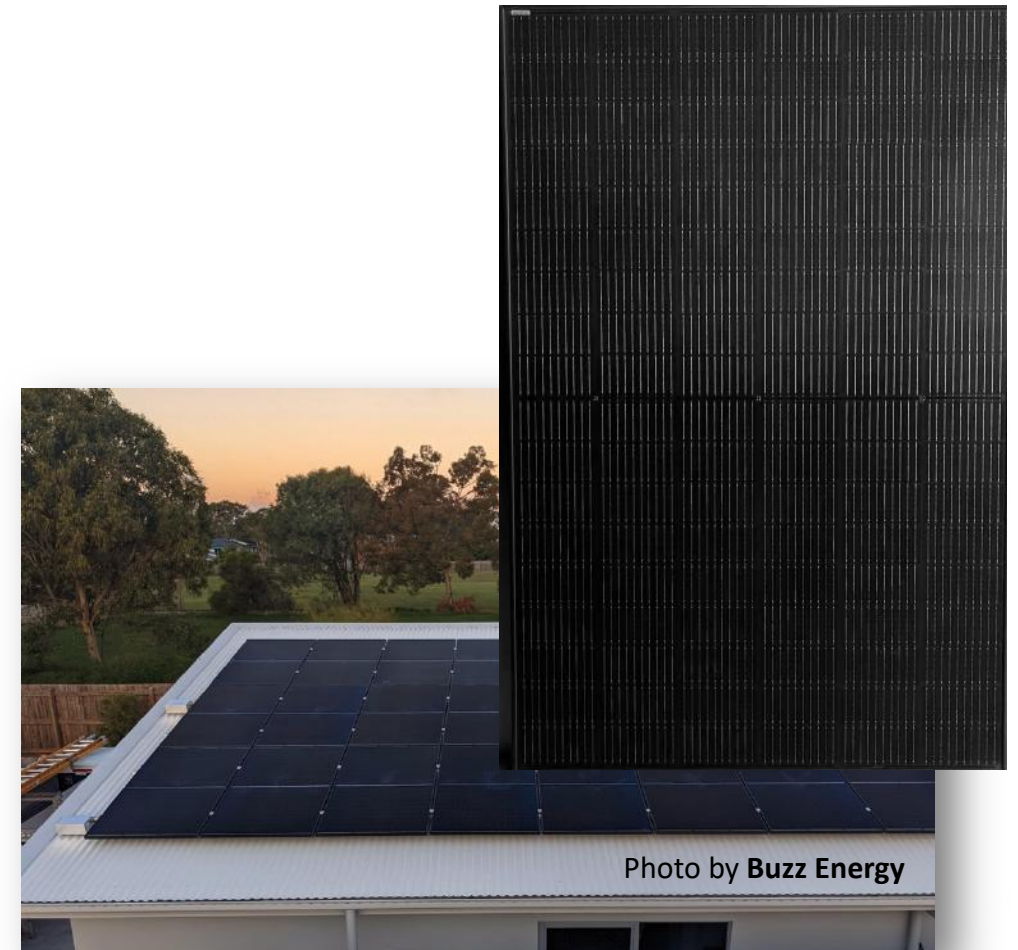
3.0 PRO 108Cell module is based on the industry's leading M10 size wafer, latest PERC cell technology and glass/back sheet encapsulation structure.

The 108 Cell black module presents an aesthetic design with an all-black appearance, incorporating black cells, back sheet, frame and main busbars.

To achieve flexibility, easy installation and maintenance, the PRO black module adopts a 108 Cell design with an area of only 1.95 m².

Efficiency of 21.3% and size, makes it suitable for residential roofs.

Longevity and peace of mind via local after-sales support.



Yingli Multi Busbar Cell Technology

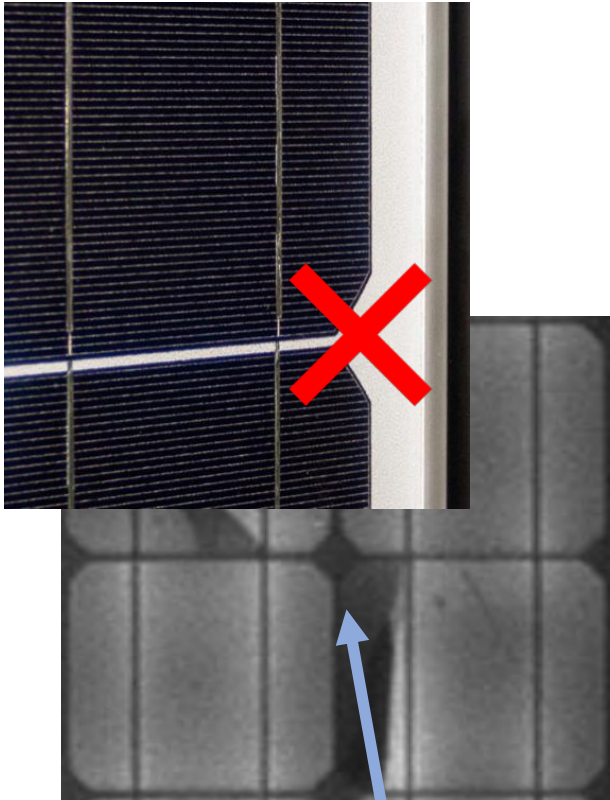
Stable Performance And Mechanical Strength



Traditional solar cell

Minimum number of busbars.

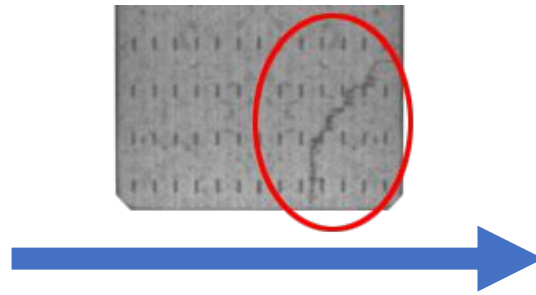
Lower strength and less efficiency.



EL test

Crack de-activates the cell area (dark area).

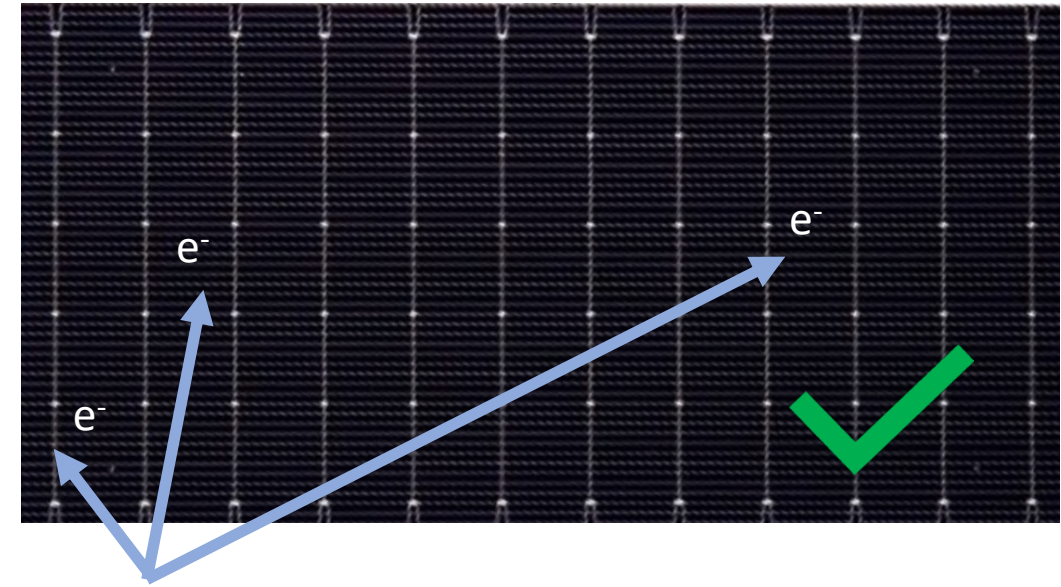
Current cannot flow, therefore overall power reduces.



Yingli solar cells (maximum number of bus bars)

Multi busbars, 10 or more depending on cell width.

High strength and high-power efficiency.

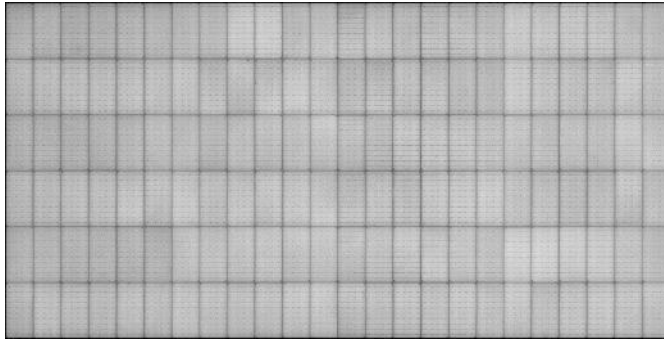


Increased power.

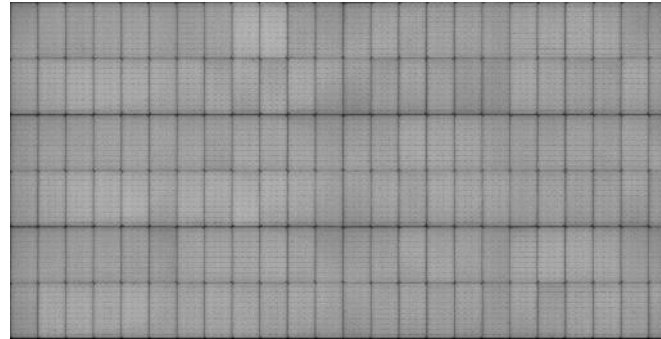
In the event of a crack there is reduction loss of electron flow.



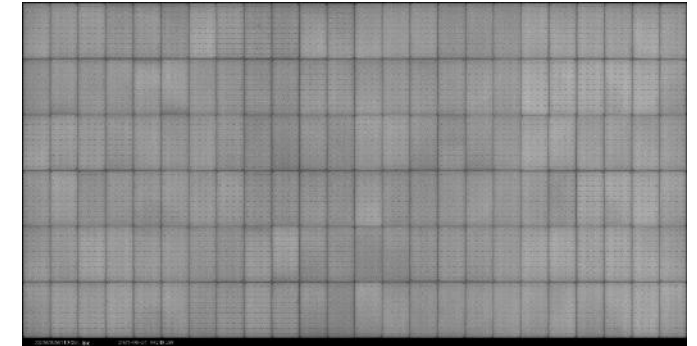
Cell-string EL (Electroluminescence) inspection



Pre-lamination EL
inspection



Post-lamination EL
inspection



Pre-packaging EL
inspection

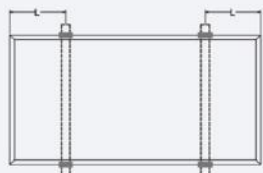
All modules on the Yingli Solar production line are fully inspected.

During the inspection process, there are at least 4 EL tests, including cell-string EL inspection, pre-lamination EL inspection, post-lamination EL inspection, and pre-packaging EL inspection.

Yingli quality inspection process ensures no cracked or defective module leaves the factory.

Support Flexible Clamping Zones

108 cell module		
type	Position L/mm	Max mechanical load
Long frame type-1	330~450	Front 5400Pa back 2400Pa
Long frame type-2	330~450	Front 2400Pa back 2400Pa
	0~200	Front 1600Pa back 1600Pa
Short frame type	0~200	Front 1600Pa back 1600Pa



Long Frame Side Clamp Installation -1
(Clamp Length $\geq 40\text{mm}$)

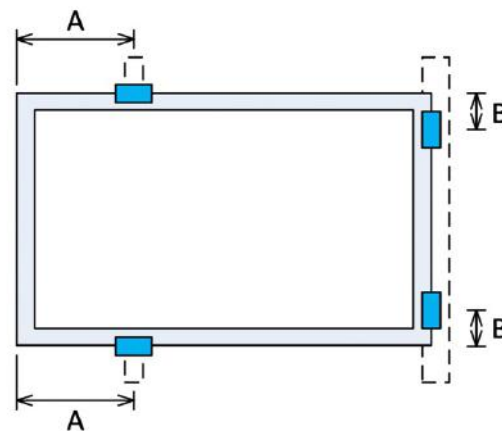
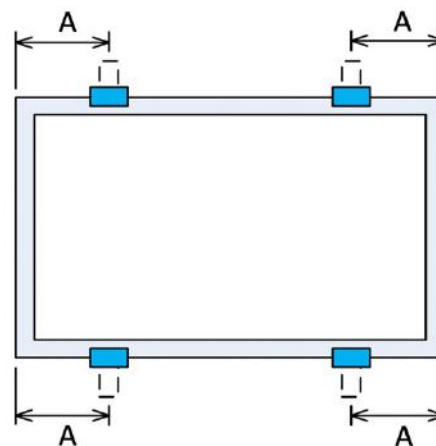


Long Frame Side Clamp Installation -2
(Clamp length $\geq 40\text{mm}$)

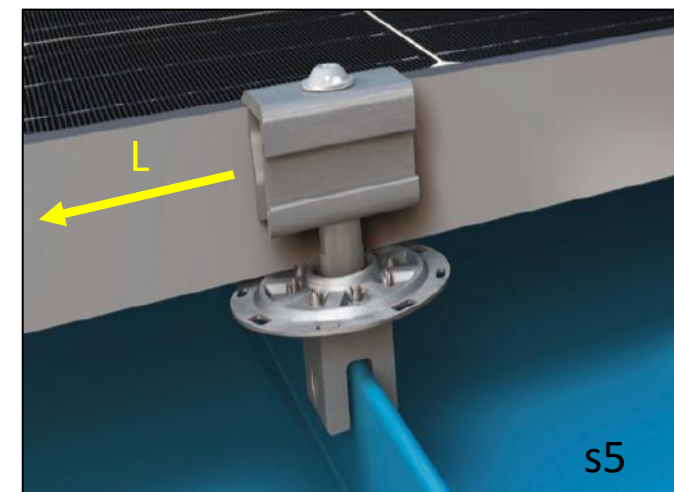


Short Frame side clamp Installation -1
(Clamp length $\geq 40\text{mm}$)

Alternative clamping zones



For installations under specific conditions, Yingli Solar may carry out mechanical load tests in the laboratory and provide guidance for actual installations.



Yingli Driving New Rooftop Efficiency



2014



2022

40 panels

Yingli 250W modules (15%+ efficiency)

10kW

24 panels

Yingli 415W module (21%+ efficiency)

10kW

Rooftop aerial view comparison

Improvements in technology

- ✓ Higher panel efficiency
- ✓ Reduced BOS.
(e.g. rail, cabling) .
- ✓ Increased yield (kWh).
- ✓ Enhanced aesthetics.
- ✓ Utilise optimal roof face.

Efficient installation

- ✓ Increased speed.
- ✓ Reduced labour and handling costs.
- ✓ Increased Safety.

Structural / safety zones

- ✓ Workspace increased.
- ✓ Reduced roof load.
- ✓ Less roof penetration.

Less material waste

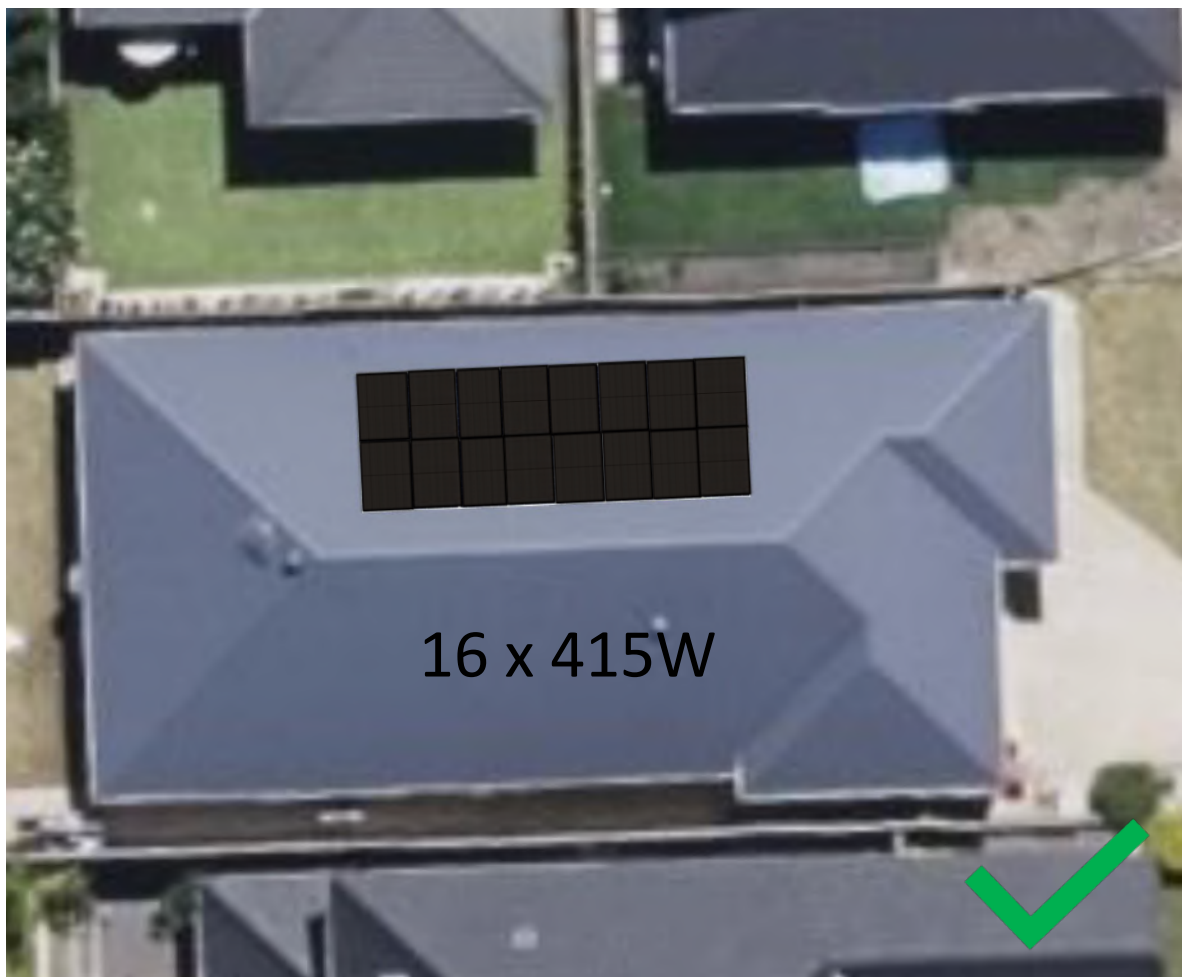
- ✓ Increase power density.
- ✓ Reduced packaging.
- ✓ Increased Watts per pallet.

Less logistics costs

- ✓ Reduced fuel.
- ✓ Reduced handling
- ✓ Reduced packaging.
- ✓ Increased safety.



Others 370W To 390W System Requires Up To 2 More Panels To Reach 6.6kW



Rooftop aerial view comparison

415W 108 Cell

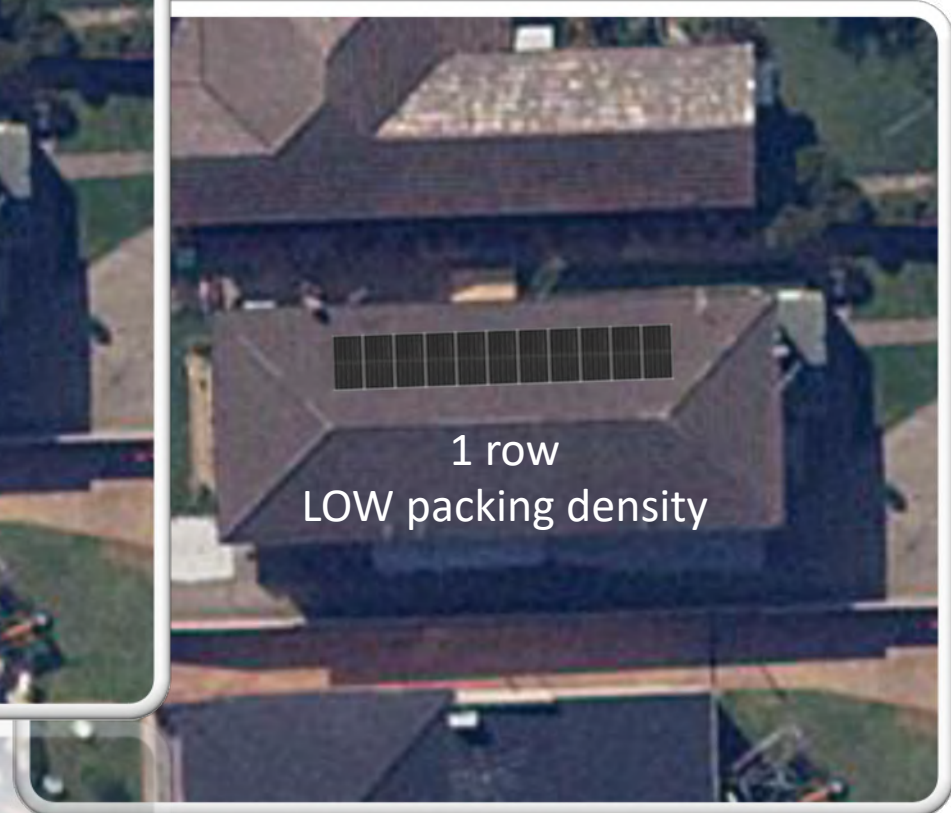
Better Managed Exclusion Zones And Improved Packing Density



YINGLI SOLAR 415W (1722 mm) x 20 = 8.3kW

390W (1754 - 1855mm) x 20 = 7.8kW
Other manufacturers system

390W (1754 - 1855 mm) x 11 = 4.29kW
Other manufacturers system



Rooftop aerial view comparison



Case Studies

108 Cell Residential Installation (Queensland Australia)



Photo and installation by
Buzz Energy

White backsheet, black frame model shown here.

Example PV Installation Featuring Yingli Solar Panels In Australia And Around The World



Client: IKEA
Output: 1MW Yingli Solar,
Location/ year: Sydney, Australia, 2014



Client : Balance Group
Output: 5.8MW Yingli Solar,
Location/ year: Mobilong, South Australia, 2019



Client: Harvard University
Output: 592kW
Location/ year: Cambridge, Massachusetts, USA, 2012



One Of New Zealand's Largest Solar Systems, Yingli (N-Type Top Con Bifacial)



Client: Kea Energy

Output: 1.5MW Yingli Bifacial

Location/ year: Marlborough, New Zealand, 2021

***Panels purchase with Bitcoin.**



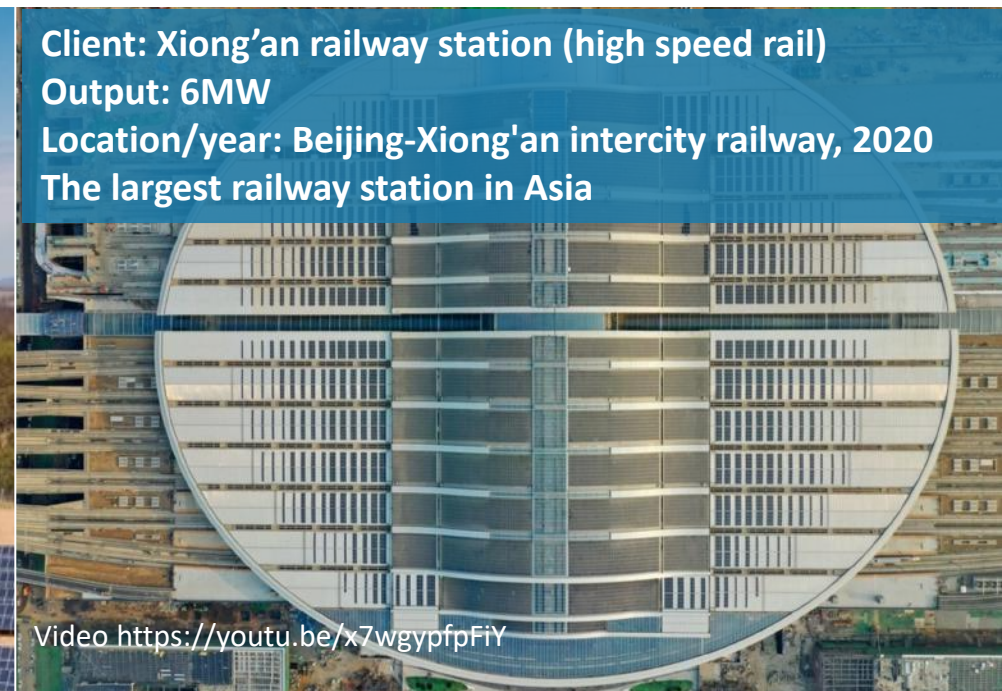
Example PV Installation Featuring Yingli Solar Panels In Australia And Around The World



Client : Balance Group
Output: : 13.3MW
Location/ year : Gullen, NSW Australia, 2014
ARENA Federal government funded (1st Australian solar system to use 1500V panels)



Client: Xiong'an railway station (high speed rail)
Output: 6MW
Location/year: Beijing-Xiong'an intercity railway, 2020
The largest railway station in Asia



Client: SANTOS
Location/ year: Eromanga, QLD Australia, 2019
Output: 267kW, 5B Portable ground mount



Example PV Installation Featuring Yingli Solar Panels In Australia And Around The World



Client: JAGUAR Engine Manufacturing Centre
Output: 5.8MW
Location/ year: U.K, 2014



Client: Power and Water / John Holland
Output: 8.8 MW
Location/ year: Northern Territory, Australia, 2016
ARENA Federal and state government funded project
Remote Aboriginal communities (SETuP program)



Thank You



Contacts:

Ron.Williams@Yingli.com.au

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